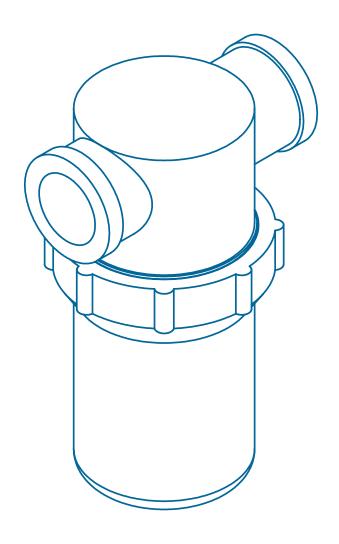
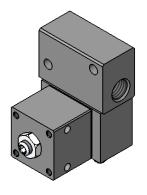
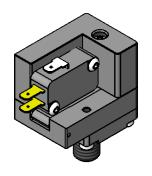
SECTION 5

SYSTEM ACCESSORIES











Vacustat Me

Mechanical Switches

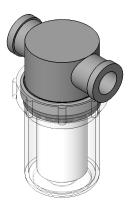
Electronic Sensors



Digital Sensors



Vacuum Switch Protector



Filters



Pipe Plugs



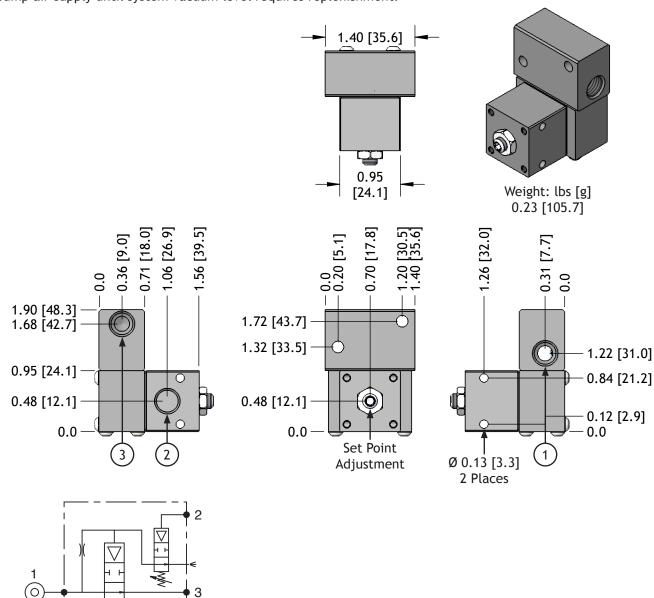
Silencers

Vacustat	3
Mechanical Switches	4, 5
Electronic Sensors	6
Digital Sensors	7-9
Vacuum Switch Protector	10
Filters	10, 11
Pipe Plugs	11
Silencers	12

Vacustat: VU-18F

The Vacustat is the basis for energy-save controls and is used with any suitable vacuum pump in conjunction with a vacuum check valve. Vacuum pumps that are equipped with an integral, non-return valve or a vacuum pump and external vacuum check valve, such as VC18, fit the requirements for a Vacustat control. As always, energy-saver controls can only be used in leak-free systems and some provision must be made to dissipate the checked vacuum and release the work-piece when desired.

VU-18F is an adjustable, vacuum-controlled 2/2 valve that supplies compressed air to the vacuum pump whenever system vacuum level is shallower than the Vacustat set-point. When the set-point is achieved, the Vacustat shuts off the pump air-supply until system vacuum level requires replenishment.

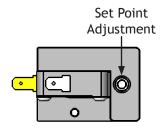


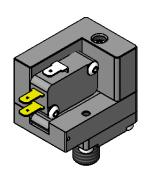
Code	Function	Ports
1	Air Supply - Main	G 1/8 NPSF
٧	Vacuum Sense Port	G 1/8 NPSF
2	Air Supply to Pump	G 1/8 NPSF

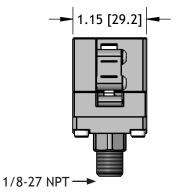
Mechanical Pressure Switches PSA18-E - Electrical Output

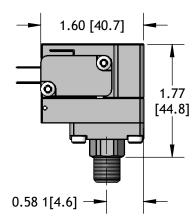
Electrical Pressure Sensors come with UL and CSA snap action, silver contact, SPDT (Single Pole Double Throw) switch with 0.187 in (4.75 mm) spade terminals. Triple terminal electrical connector and insulator kit for attaching wires is included.

Construction: aluminum housing, stainless steel spring and fasteners, nylon reinforced Nitrile diaphragm







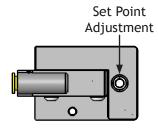


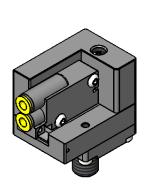
PSA18-NOP / PSA18-NCL - Pneumatic Output

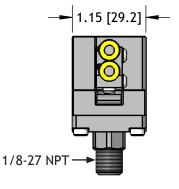
Pneumatic Vacuum Sensors are available in normally-closed (NCL) and normally-open (NOP) versions. NCL sensors are open to pass air when the desired set point is achieved. NCL sensors close to block air when the desired set point is achieved. Both versions have integral 5/32 in (4 mm) tube connectors.

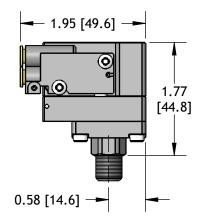
Construction: aluminum housing, stainless steel spring and fasteners, nylon reinforced Nitrile diaphragm

Port 1- Air Supply Port 2 - Output Signal







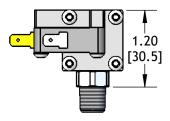


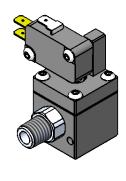
Vacuum Adjustment Range:	10 to 140 psi [0.69 to 9.65 bar]	
Temperature Range:	-20°F to 140°F [-29°C to 60°C]	
Electrical:	5 Amp @ 125 V AC, 250 V AC Max	
Air Valve:	20 to 115 psi [1.4 to 7.9 bar]; Cv = 0.06; 2.5 SCFM [71 Nl/m]	
Weight:	3.20 oz [90.7 g]	

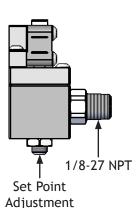
Mechanical Vacuum Switches VSA18-E - Electrical Output

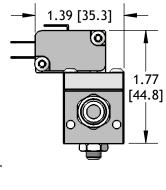
Electrical Vacuum Sensors come with UL and CSA snap action, silver contact, SPDT (Single Pole Double Throw) switch with 0.187 in (4.75 mm) spade terminals. Triple terminal electrical connector and insulator kit for attaching wires is included.

Construction: aluminum housing, stainless steel spring and fasteners, nylon reinforced Nitrile diaphragm





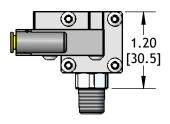




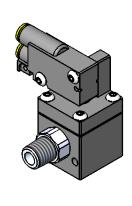
VSA18-NOP / VSA18-NCL - Pneumatic Output

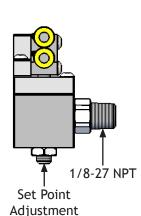
Pneumatic Vacuum Sensors are available in normally-closed (NCL) and normally-open (NOP) versions. NCL sensors are open to pass air when the desired set point is achieved. NCL sensors close to block air when the desired set point is achieved. Both versions have integral 5/32 in (4 mm) tube connectors.

Construction: aluminum housing, stainless steel spring and fasteners, nylon reinforced Nitrile diaphragm



Port 1- Air Supply Port 2 - Output Signal

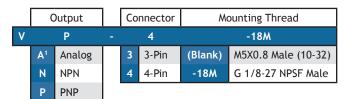




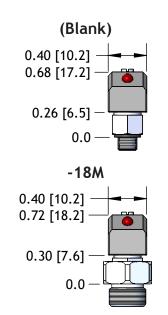
1.73	[44.0] -	
		1.89 [47.9]

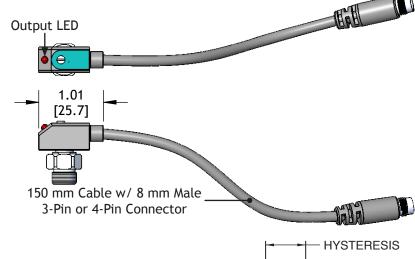
Vacuum Adjustment Range:	-8 to -28 inHG [-27.1 to 94.8 kPa]	
Temperature Range:	-20°F to 140°F [-29°C to 60°C]	
Electrical:	5 Amp @ 125 V AC, 250 V AC Max	
Air Valve:	20 to 100 psi [1.4 to 6.9 bar]; Cv = 0.06; 2.5 SCFM [71 Nl/m]	
Weight:	2.10 oz [59.0 g]	

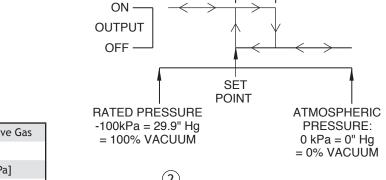
Electronic Sensors

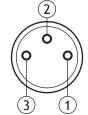


¹3-Pin Only

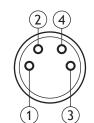








- 1. Brown (+)
- 2. Black (OUT)
- 3. Blue (-)



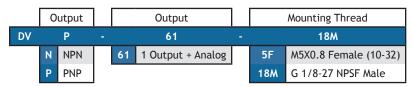
- 1. Brown (+)
- 2. White (not used)
- 3. Blue (-)
- 4. Black (OUT)

Order	Cables	Separately
Oraci	Cubics	Separately

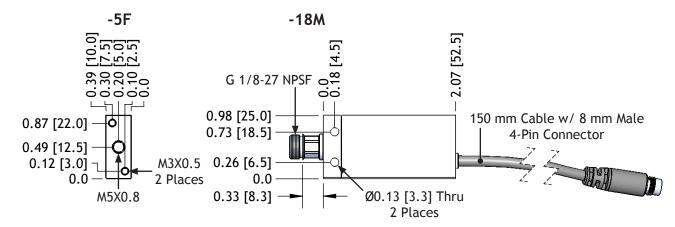
Part Number	Description	
3QD2	3-Pin Quick Disconnect, 2 M	
3QD5	3-Pin Quick Disconnect, 5 M	
4QD2	4-Pin Quick Disconnect, 2 M	
4QD5	4-Pin Quick Disconnect, 5 M	

Media:	Non-Lubricated Air, Non-Corrosive Gas	
Maximum Pressure:	29 psi [200 kPa]	
Rated Pressure Range:	0 to -29.5 inHG [0 to 100 kPa]	
Operating Pressure:	14°F to 122°F [-10°C to 60°C]	
Storage Temperature:	-4°F to 158°F [-20°C to 70°C]	
Humidity:	35% to 85% RH	
Electrical Connection:	-3 = 3-Pin Pico 8 mm Connector -4 = 4-Pin Pico 8 mm Connector	
Operating Voltage:	10.8 to 30 V DC (including ripple)	
Current Consumption:	20 mA Max	
Display:	Red LED	
Circuit:	Analog, NPN, PNP	
Setting Accuracy:	±3% F.S. Max	
Hysteresis:	Fixed, 2% F.S. Max	
Switching Capacity:	30 V DC, 80 mA Max	
Response Time:	Approximately 1 ms	
Vibration:	10 to 55 Hz 1.5 mm Max, XYZ for 2 hours	
Shock:	1,000 m/s², XYZ	
Insulation Resistance:	100 M Ω Min	
Dielectric Strength:	500 V AC for 1 Minute	
Analog Output Voltage:	0 inHG [0 kPa] = 1 \pm 0.04 V DC -29.5 inHG [-100 kPa] = 5 \pm 0.04 V DC	
NPN Output Voltage	0.8 V DC Max	
PNP Output Voltage:	1.8 V DC Max	

Digital Sensors



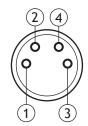




Media:	non-lubricated air, non-corrosive gas	
Maximum Pressure:	29 psi [200 kPa]	
Rated Pressure Range:	0 to -29.5 inHG [0 to 100 kPa]	
Operating Pressure:	14°F to 140°F [-10°C to 60°C]	
Storage Temperature:	-4°F to 158°F [-20°C to 70°C]	
Humidity:	35% to 85% RH	
Electrical Connection:	4-Pin Pico 8 mm Male Connector	
Operating Voltage:	10.8 to 26.4 V DC (including ripple)	
Current Consumption:	35 mA Max	
Display:	2 Digit, 7 Segment Red LED	
Rated Display:	0 to 99	
Units:	Percent Vacuum [kPa]	
Output Display:	Set (1) - Red LED; Set 2 - Green LED	
Display Cycle:	4 Hz	
Resolution:	±1 Count	
Setting Accuracy:	±3% F.S. Max	
Hysteresis:	61 - Adjustable Approx 0% to 15% F.S. 62 - Fixed 2% F.S. Max	
Switching Capacity:	30 V DC, 80 mA Max	
Response Time:	Approximately 2 ms	
Vibration:	10 to 55 Hz 1.5 mm Max, XYZ for 2 hours	
Shock:	196 m/s², XYZ	
Insulation Resistance:	100 M Ω Min	
Dielectric Strength:	500 V AC for 1 Minute	
Analog Output Voltage:	0 inHG [0 kPa] = 1 \pm 0.1 V DC -29.5 inHG [-100 kPa] = 5 \pm 0.2 V DC	
Analog Output Current:	1 mA Max	
Analog Hysteresis / Linearity:	±0.5% F.S.	
NPN Output Voltage	0.8 V DC Max	
PNP Output Voltage:	1.2 V DC Max	
Thermal Error:	±0.1% F.S. / °C Max in range of 32°F to 122°F [0°C to 50°C]	

Red LED Output



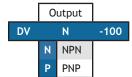


- 1. Brown (+)
- 2. White (OUT ANALOG)
- 3. Blue (-)
- 4. Black (OUT1)

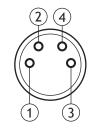
Order Cables Separately

Part Number	Description	
4QD2	4-Pin Quick Disconnect, 2 M	
4QD5	4-Pin Quick Disconnect, 5 M	

Digital Sensors



		DVN-100	DVP-100
Rated Pressure	Range:	-29.5 ~ 29.5 inHG	
Setting Pressu	re Range:	-29.5 ~ 29.5 inHG	
Withstand Pres	ssure:	88.6	inHG
Fluid:		filtered air, non-corrosiv	e / non-flammable gases
	kPa	0.1	
	kgf/cm²	0.001	
	bar	0.001	
Set Pressure Resolution:	psi	0.	01
	inHg	0	.1
	mmHg		1
	mmH ₂ O	0	.1
Power Supply	Voltage:	12 to 24 V DC ± 10%, r	ripple (P-P) 10% or less
Current Consu	mption:	≤ 55mA	
Switch Output		NPN: open collector 2 outputs max. load current: 100mA max. supply voltage: 30 V DC residual voltage: ≤ 1V PNP: open collector 2 outputs max. load current: 100mA max. supply voltage: 24 V DC residual voltage: ≤ 1V	
Repeatability ((Switch Output):	± 0.2% F.S. ± 1 digit	
Hysteresis Mode:		adjustable	
Hysteresis:	Window Comparator Mode:	fixed (3 digits)	
Response Time	: :	≤ 2.5 ms (chattering-proof function: 24 ms, 192 ms and 768ms selections)	
Output Short O	Circuit Protection:	y	es
7 Segment LED	Display:	3 1/2 digit LED display (san	npling rate: 5 times / 1 sec)
Indicator Accu	racy:	± 2% F.S. ± 1 digit (ambie	nt temperature 25 ± 3° C)
Indicator:		OUT 1 = greer	n, OUT 2 = red
	Enclosure:	IP	40
	Ambient Temp. Range:	operation: 0 \sim 50 $^\circ$ C, storage: -20 \sim	60° C (no condensation or freezing)
	Ambient Humidity Range:	operation / storage: 35 ~ 85% RH (no condensation)	
Environment:	Withstand Voltage: 1,000 V AC in 1-min (between case and lead wire)		ween case and lead wire)
	Insulation Resistance:	50 M Ω (at 500 v DC, between case and lead wire)	
	Vibration:	total amplitude 1.5mm, 10 Hz scan for 1 minute, 2 hours each direction of x, y, and z	
	Shock:	980m/s^2 (100 G), 3 times each in direction of x, y, and z	
Temperature Characteristic: \pm 2% F.S. of detected pressure (25°C) at temp. rang of		25°C) at temp. rang of 0 ~ 50°C	
Port Size: G 1/8-27 NPS male, M5 fem		nale, M5 female	
Lead Wire: oil-restistant cable (0.15mm²)		able (0.15mm²)	
Weight:	ght: approximately 35g (with M8, 4-pin male connector)		M8, 4-pin male connector)



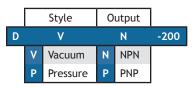
- 1. Brown (+)
- 2. White (OUT2)
- 3. Blue (-) 4. Black (OUT1)

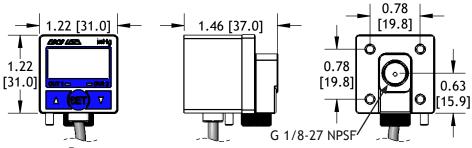
Order Cables Separately

Part Number	Description	
4QD2	4-Pin Quick Disconnect, 2 M	
4QD5	4-Pin Quick Disconnect, 5 M	

Full data sheet with specs, wiring diagram, and operation procedures available at www.edcousa.net.

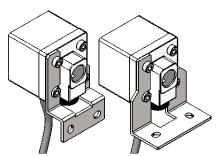
Digital Sensors



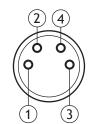


150 mm Cable w/ 8 mm Male 4-Pin Connector 0.33 [8.4] 0.61 [15.5]G 1/8-27 NPSF

		DV200	DP200	
Rated Pressure Range:		0 ~ 29.5 inHg	0 ~ 145.0 psi	
Setting Pressure Range:		3.0 ~ 29.9 inHg	-14.5 ~ 145.0 psi	
Withstand Pressure:		29.0 psi	200.0 psi	
Fluid:		filtered air, non-corrosive / non-flammable gases		
	kPa	0.1	-	
	mPa	-	0.001	
	kgf/cm²	0.001	0.01	
Set Pressure	bar	0.001	0.01	
Resolution:	psi	0.01	0.1	
	inHg	0.1	-	
	mmHg	1	-	
	mmH ₂ O	0.1	-	
Power Supply Voltage:		12 to 24 V DC ± 10%, ripple (P-P) 10% or less		
Current Consumption:		≤ 55mA		
Switch Output:		NPN: open collector 2 outputs max. load current: 80mA max. supply voltage: 30 V DC residual voltage: ≤ 1V	PNP: open collector 2 outputs max. load current: 80mA max. supply voltage: 24 V DC residual voltage: ≤ 1V	
Repeatability (Switch Output):		± 0.2% F.S. ± 1 digit		
Hysteresis Mode:		adjustable		
Hysteresis:	Window Comparator Mode:	fixed (3 digits)		
Response Time	e:	≤ 2.5 ms (chattering-proof function: 24 ms, 192 ms and 768ms selections)		
Output Short O	Circuit Protection:	yes		
7 Segment LED	Display:	3 1/2 digit LED display (sampling rate: 5 times / 1 sec)		
Indicator Accu	racy:	\pm 2% F.S. \pm 1 digit (ambient temperature 25 \pm 3 $^{\circ}$ C)		
Indicator:		OUT 1 = green, OUT 2 = red		
	Enclosure:	IP65		
	Ambient Temp. Range:	operation: 0 - 50°C, storage: -20 - 60°C (no condensation or freezing)		
	Ambient Humidity Range:	operation / storage: 35 - 85% RH (no condensation)		
Environment:	Withstand Voltage:	1,000 V AC in 1-min (between case and lead wire)		
	Insulation Resistance:	50 M Ω (at 500 V DC, between case and lead wire)		
	Vibration:	total amplitude 1.5mm, 10 Hz - 55 Hz - 10 Hz scan for 1 minute, 2 hours each direction of x, y, and z		
	Shock:	980m/s 2 (100 G), 3 times each in direction of x, y, and z		
Temperature Characteristic:		\pm 2% F.S. of detected pressure (25 $^{\circ}\text{C})$ at temp. rang of 0 $^{\circ}$ 50 $^{\circ}\text{C}$		
Port Size:		G 1/8-27 NPS female		
Lead Wire:		oil-restistant cable (0.15mm²)		
Weight:		approximately 71 g (with M8, 4-pin male connector)		



BT200-A Optional Mounting Brackets



- 1. Brown (+)
- 2. White (OUT2)
- 3. Blue (-) 4. Black (OUT1)

Order Cables Separately

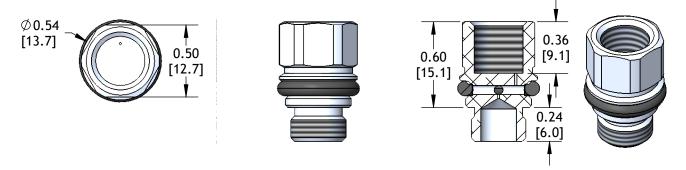
Part Number	Description
4QD2	4-Pin Quick Disconnect, 2 M
4QD5	4-Pin Quick Disconnect, 5 M

Full data sheet with specs, wiring diagram, and operation procedures available at www.edcousa.net.

VSP-18 - Vacuum Switch Protector

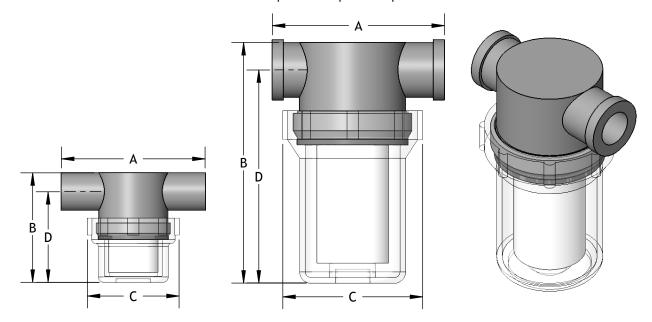
Bi-directional VSP-18 protects vacuum switches or gauges from positive pressure spikes by relieving pressure in excess of 10 psi [0.7 bar] to atmosphere.

Connects to 1/8-27 NPSF or G 1/8-28 threads.



T-Style Vacuum Filters

Our T-Style Vacuum Filters are made of rugged nylon 6/6 body with a transparent bowl for checking the condition of the filter at a glance. HDPE filter elements can be easily and quickly replaced without disturbing the system plumbing. T-Style Vacuum Filters are rated for full vacuum or pressure up to 150 psi.



Part Number	Ports	A in [mm]	B in [mm]	C in [mm]	D in [mm]	Weight lb [g]	Filter Element (3 Pack)
PPSF125X10	1/8 NPT Female	3.06 [77.7]	2.42 [61.5]	1.86 [47.2]	1.98 [50.3]	0.13 [59.0]	PPX10RE3
PPSF250X10	1/4 NPT Female	3.06 [77.7]	2.42 [61.5]	1.86 [47.2]	1.98 [50.3]	0.11 [49.9	PPX10RE3
PPSF250MX10	1/4 NPT Male	3.06 [77.7]	2.42 [61.5]	1.86 [47.2]	1.98 [50.3]	0.11 [49.9]	PPX10RE3
PPSF375X10	3/8 NPT Female	3.06 [77.7]	2.42 [61.5]	1.86 [47.2]	1.98 [50.3]	0.16 [72.6]	PPX10RE3
PPSF500X35	1/2 NPT Female	3.64 [92.5]	5.35 [136.0]	2.95 [74.9]	4.80 [122.0]	0.37 [168.0]	PPX35RE3
PPSF750X35 ¹	3/4 NPT Female	3.60 [91.4]	5.40 [137.2]	2.93 [74.4]	4.68 [118.7]	0.40 [181.0]	PPX35RE3
PPSF100X50 ¹	1 NPT Female	4.62 [117.0]	6.36 [162.0]	4.00 [102.0]	5.60 [146.0]	0.94 [426.0]	PPX50RE3
PPSF150X75	1-1/2 NPT Female	5.16 [131.0]	8.10 [206.0]	4.00 [102.0]	6.93 [176.0]	1.18 [535.0]	PPX75RE3

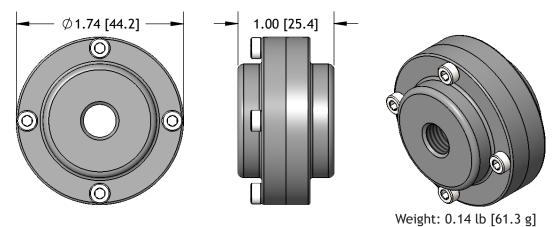
^{&#}x27;These sizes are available in polypropylene. Add suffix -PP for polypropylene body and bowl. Bowl will be opaque, NOT transparent.

F10-18F - In-line Filter

The rugged F10-18F in-line filter is designed to carry the full load of 50 mm and smaller vacuum cups. The in-line filter is ideal for use with Flow Sensor or Tri-Flow Valves in extremely dusty environments such as woodworking shops. The F10-18F provides more than 10 times the surface area of a standard FSV filter disk, providing a longer life. A quick-release (blow-off) may be used to momentarily back-flow the filters to help keep them clean.

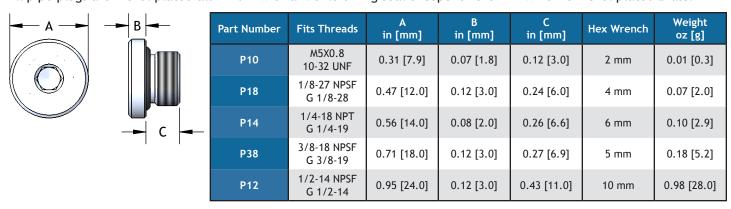
Construction: anodized aluminum body, polyethylene element, and stainless steel fasteners

Replacement Filter Disk: FD-116



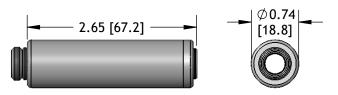
Pipe Plugs

All pipe plugs are nickel plated aluminum with a Nitrile o-ring seal except for the P12 which is nickel plated brass.



Silencers

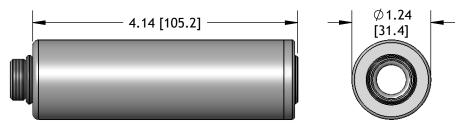
STA - Straight Thru Silencers - Ø 0.74 [18.8]



Part Number	Threads
STA18M	G 1/8 NPS
STA14M	G 1/4 NPT

Weight: 0.56 oz [15.8 g]

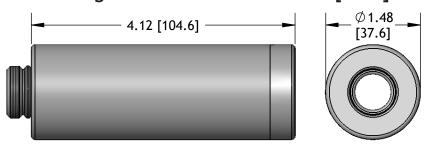
STB - Straight Thru Silencers - Ø 1.24 [31.5]



Part Number	Threads
STB38M	G 3/8 NPT
STA12M	G 1/2 NPS

Weight: 2.11 oz [59.9 g]

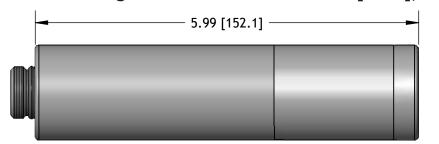
STC - Straight Thru Silencers - Ø 1.48 [37.6]

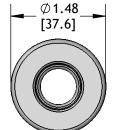


Part Number	Threads
STC12M	G 1/2 NPS
STC34M	G 3/4 NPT
STC10M	G 1 NPT

Weight: 1.18 oz [33.6 g] STC10M - 1.35 oz [38.3 g]

STC-6 - Straight Thru Silencers - Ø 1.48 [37.6], Extended Length





Part Number	Threads
STC12M-6	G 1/2 NPS
STC34M-6	G 3/4 NPT
STC10M-6	G 1 NPT

Weight: 1.65 oz [46.76 g] STC10M - 1.82 oz [51.5 g]